

**Work Order ID 51913**

Page 1

Wednesday, September 09, 2009 11:11:52 A

Item ID: D2743

Accept



Setup Start



Revision ID: B

Stop



Item Name: Crossbolt Spacer

Start Date: 9/10/2009 Start Qty: 60.00



Cust Item ID:

Required Date: 9/18/2009 Req'd Qty: 60.00



Customer:

Reference:

Approvals:

Process Plan: *RL MM*

Date: 09-09-09

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D2743	Rev B

100



Hardinge CNC LATHE SMALL

Hardinge

Memo

Hardinge CNC Lathe Small

1-TURN AS PER FOLIO FA202 & DWG D2743  FOLIOREV: 13  DWG REV: 13  2-DEBURR AS REQUIRED*SA 09/09/23**GO O*

110



QC2- Inspect parts off machine FAI/FAIB

QC

Quality Control

*SA 09/09/23**GO 6*

120



QC8- Inspect parts - second check

QC

Quality Control

*SA 09/09/23**GO 8*

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Wednesday, September 09, 2009 11:11:52 A

Item ID:	D2743	Accept		Setup	Start		
Revision ID:	B				Stop		
Item Name:	Crossbolt Spacer						
Start Date:	9/10/2009	Start Qty:	60.00		Cust Item ID:		
Required Date:	9/18/2009	Req'd Qty:	60.00		Customer:		
Reference:							
Approvals:	Process Plan:	Date:	Tooling:	Date:	Run	Start	
						Stop	
QC:		Date:	SPC (Y/N):	Date:			

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	Identify as per dwg & Stock Location: <i>Skid to be</i>	0.00							
	Memo	0.00							
			<i>Sad 09-09-30</i>						
					<i>(GO)</i>				

140 	QC21- Final Inspection - Work Order Release	0.00							
	Memo	0.00							

*09/10/01* *JK*  
*MR*  
*09-10-01*

# Picklist Print

Page 1

Wednesday, September 09, 2009 11:11:52 AM

Work Order ID: 51913



Parent Item: D2743RevB



Parent Item Name: Crossbolt Spacer

Start Date: 9/10/2009

Required Date: 9/18/2009

Comments:

Start Qty: 60.00

Required Qty: 60.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M6061T6T0.625W.065		Purchased		No		100	f	110.6600	16.8442			

6061-T6 RD Tube .625 x.065W



Warehouse Loc Qty Loc Code

Location

Main Warehouse

MAT 110.66

110778 2.66

111944 108

18pt 9/09/23

<b>DART AEROSPACE LTD</b>	<b>Work Order:</b>	<b>57913</b>
<b>Description:</b> Cross Bolt Spacer	<b>Part Number:</b>	<b>D2743</b>
<b>Inspection Dwg:</b> D2743 <b>Rev:</b> B		<b>Page 1 of 1</b>

## FIRST ARTICLE INSPECTION CHECKLIST

## X First Article      Prototype

Measured by: <u>SL</u>	Audited by: <u>amf</u>	Prototype Approval:	N/A
Date: <u>09/01/13</u>	Date: <u>09/01/23</u>		Date: N/A

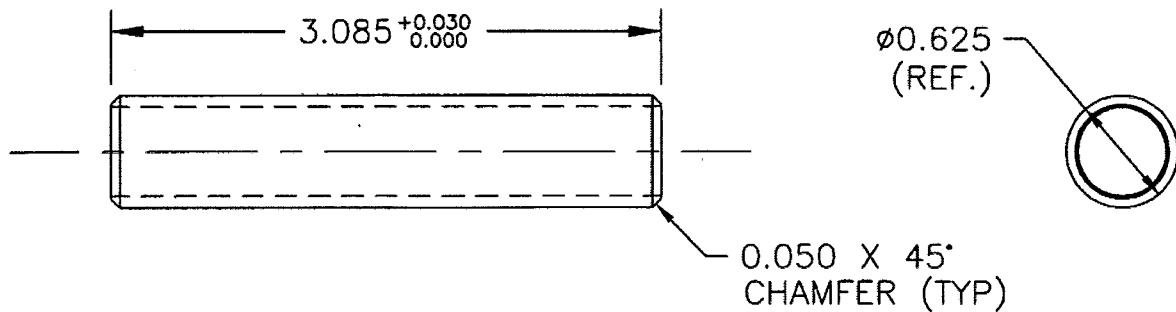
Rev	Date	Change	Revised by	Approved
A	04.04.20	New Issue	KJ/RF	
B	06.11.20	Tolerance $+-0.010 \times 45^\circ$ was $0.48 \times 45^\circ$	KJ/JLM	 

**DART**

DESIGN <del>111</del>	DRAWN BY <i>CP</i>	DART AEROSPACE USA, INC. BELLEVUE, WA
CHECKED <del>111</del>	APPROVED <i>KE</i>	DRAWING NO. D2743
DATE 98.12.08		REV. B SHEET 1 OF 1
		TITLE CROSS BOLT SPACER
SCALE 1:1		
A	98.04.16	NEW ISSUE
B	98.12.08	3.085 WAS 3.060

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 51913

**RELEASED**  
98.12.16 DS



MATERIAL: 6061-T6 (WW-T-700/6) 0.625 DIA. X 0.065 WALL  
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED